GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-29 Grade 4028

Standard Specification for Steel Bars, Carbon and Alloy, Hot-Wrought and Cold-Finished, General Requirements For

Group - Ferrous Mild Steel Alloys

Sub Group - ASME SA-29 Grade 4028 Steel Bars, Carbon and Alloy, Hot-Wrought and Cold-Finished, General Requirements For

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel and Bars

Chemical Composition		
Carbon	C %	0.250 - 0.300
Manganese	Mn %	0.700 - 0.900
Phosphorus	P %	0.035 max.
Sulphur	S %	0.035 - 0.050
Silicon	Si %	0.150 - 0.350
Molybdenum	Mo %	0.200 - 0.300
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Annealing or Normalizing or Hardening + Tempering

Mechanical Properties	
Tensile Strength in Mpa	-
Yield Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
G40270	UNS	USA	Steel
G40280	UNS	USA	Steel and Bars
J 404 4028	AISI	USA	Bars, Wire Rods, Shapes, Sheet, Strip and Tubing
J 1249 4028	SAE	USA	Steel
A 29 4028	ASTM	USA	Steel and Bars
A 752 Grade 4028	ASTM	USA	Steel and Wire Rods
A 322 4028	ASTM	USA	Steel and Bars

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.